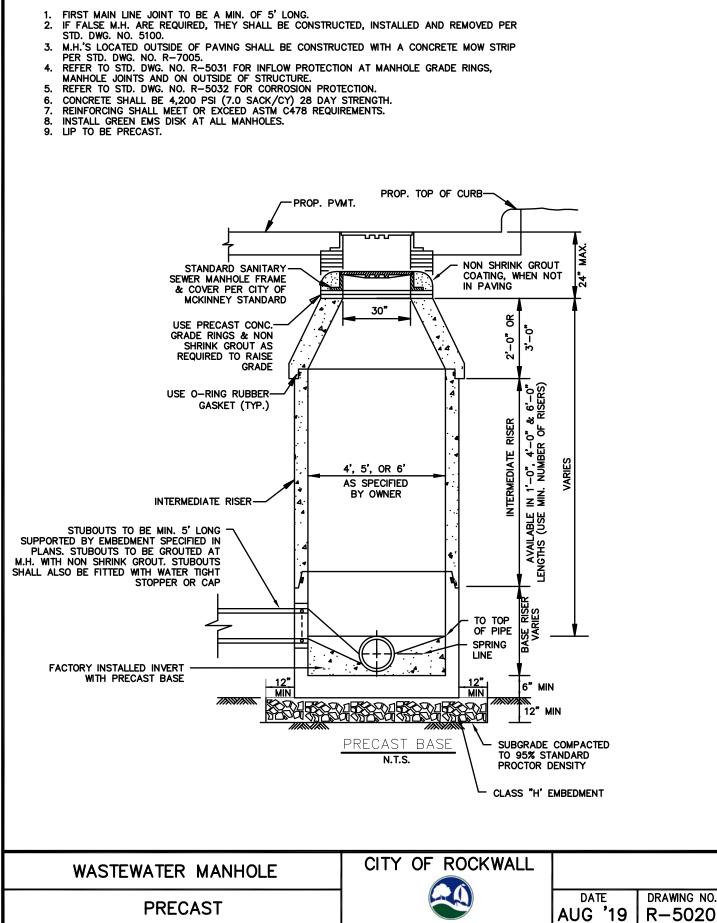
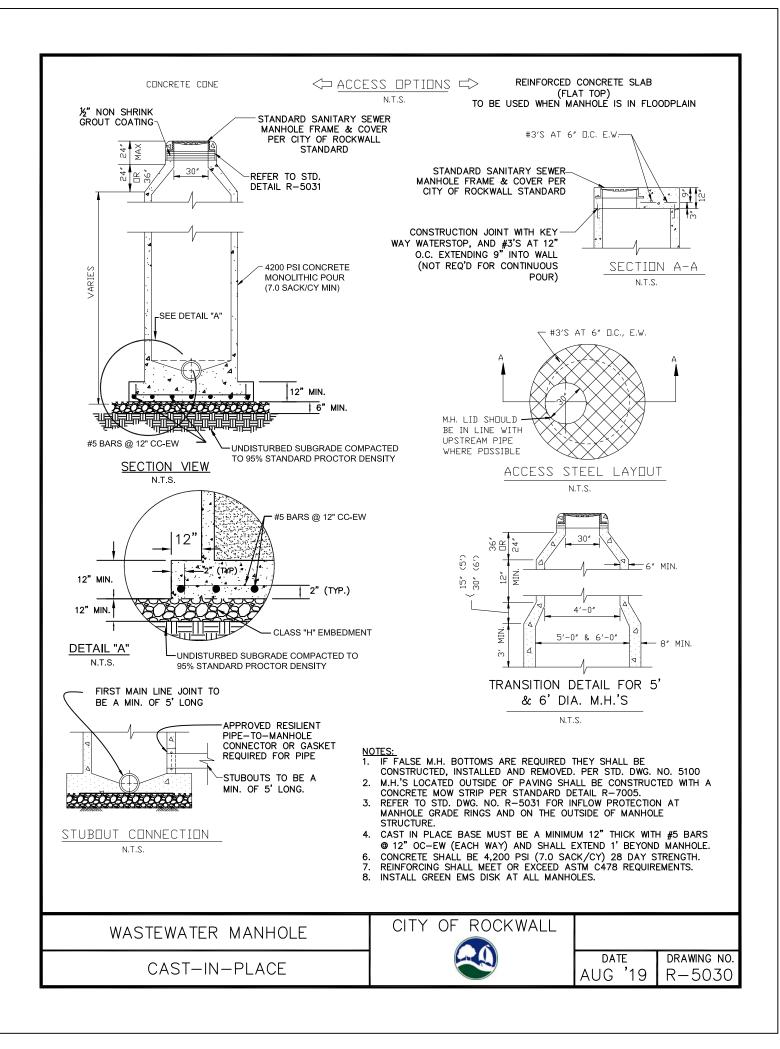
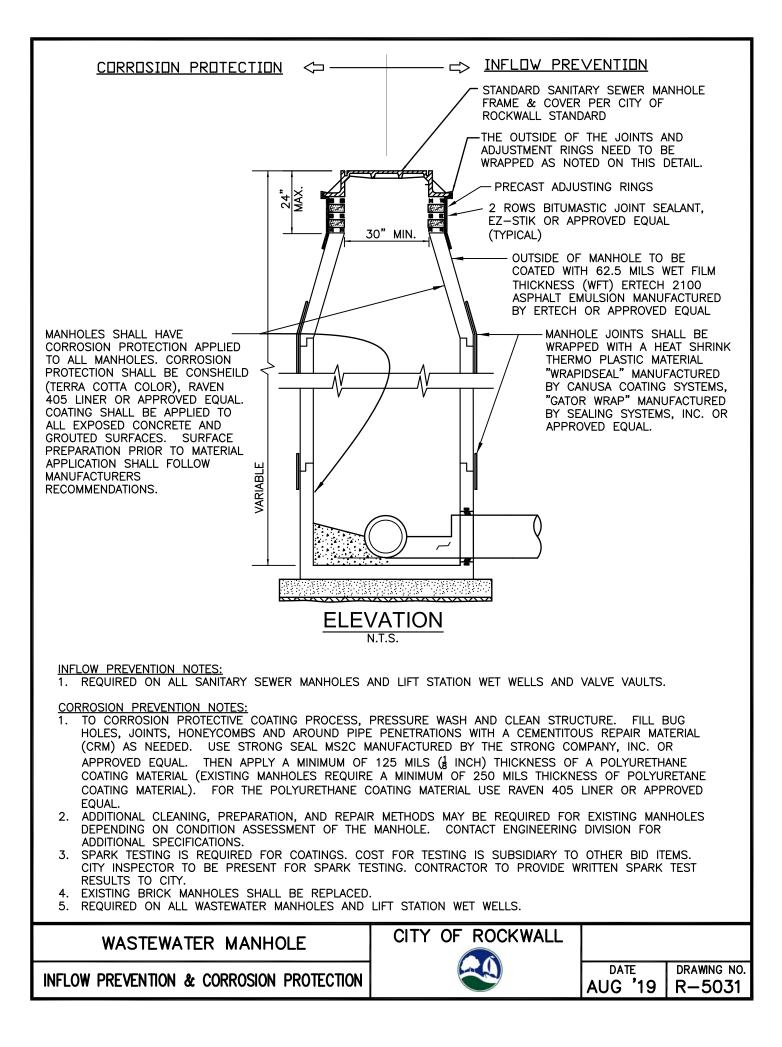
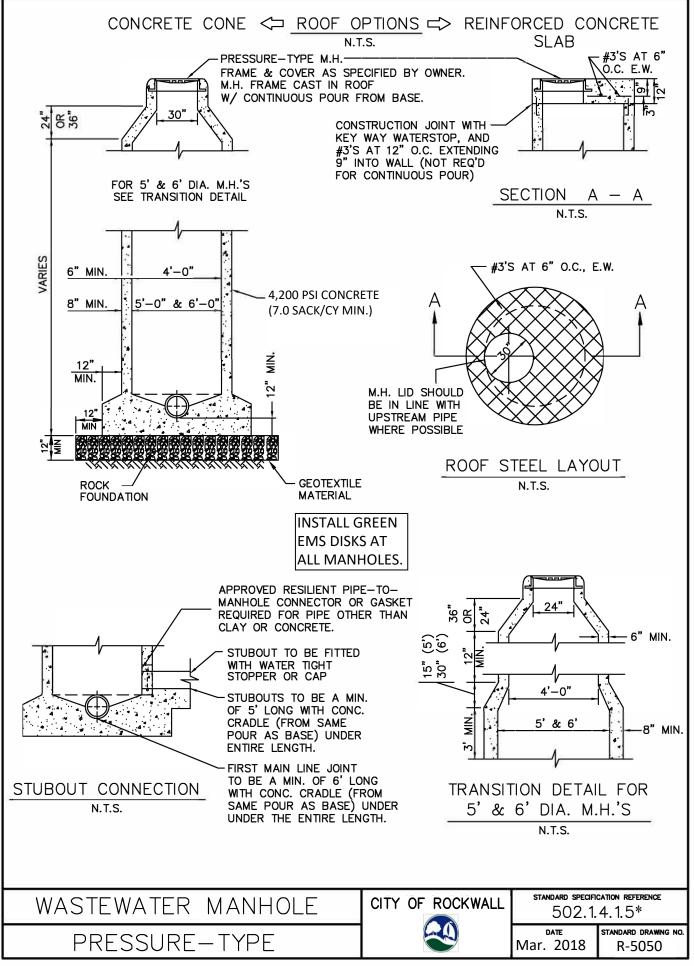


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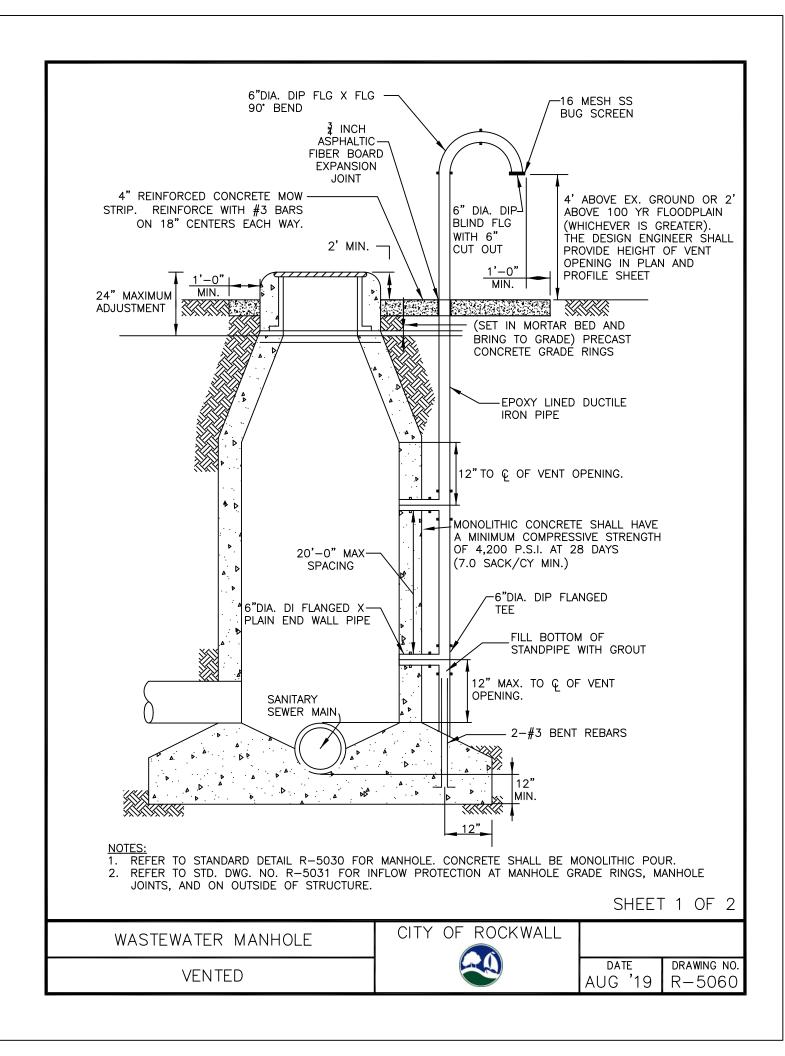


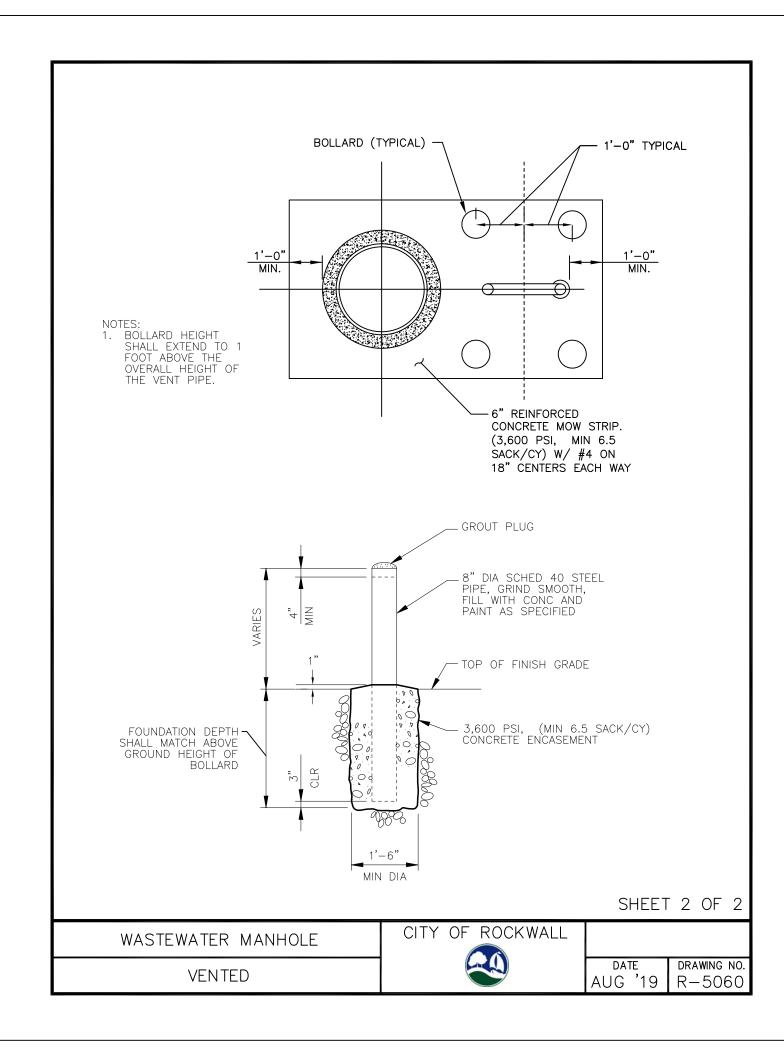


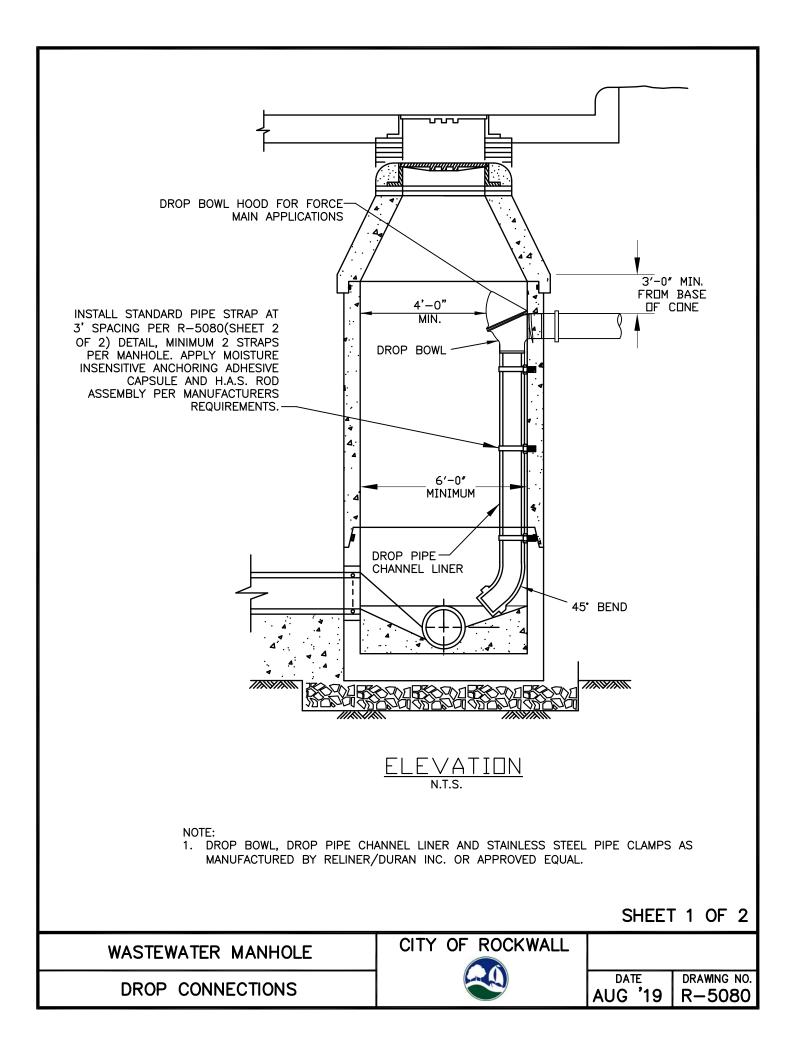




*Section II Standard Drawings as of October 2004. Reference number only has been updated for Fifth Edition Specifications. *Public Works Construction Standards North Central Texas, Fifth Edition*.







HVA ADHESIVE CAPSULE ANCHOR

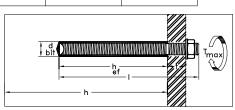
DRILL HOLES WITH ANSI B212, 15 MATCHED TOLERANCE CARBIDE TIPPED DRILL BITS WITH DRILL IN ROTO-HAMMER MODE OR USE A MATCHED Α. TOLERANCE DIAMOND CORE DRILL BIT OF DIAMETER SPECIFIED BY HILTI.

- DRILLED HOLE SPECIFICATIONS (DIAMETER & DEPTH) SHALL COMPLY WITH HILTI SPECIFICATION OR ICC ESR 1562 В.
- ALLOWABLE LOADS MAY BE INCREASED BY 33-1/3% FOR SHORT-TERM WIND OR SEISMIC LOAD RESISTANCE IAW ICC ESR 1682 UNLESS NOT PERMITTED BY THE APPLICABLE BUILDING CODE.
- WHEN CONDUCTED, PROOF TEST ANCHORS IN THE FIELD TO 150–200% OF HILTI PUBLISHED ALLOWABLE TENSION LOAD UNLESS NOTED OTHERWISE IN A PROOF TEST LOAD TABLE. TORQUE TESTING IS NOT PERMITTED. ANCHORS SHALL BE TIGHTENED WITH A CALIBRATED TORQUE WRENCH. USE OF AN IMPACT WRENCH IS NOT PERMITTED. D.
- F
- CONTACT HILTI TECHNICAL SUPPORT AT 1-800-879-8000 FOR INSTALLATION INSTRUCTIONS IN SUBMERGED WATER CONDITIONS F
- CONTACT HILTI TECHNICAL SUPPORT AT 1-800-879-8000 FOR ADDITIONAL ASSISTANCE WITH HVA ADHESIVE ANCHOR INSTALLATIONS. G. INSTALLATION INSTRUCTIONS:
- Н.
- H.1. FOR HVA ADHESIVE CAPSULES WITH H.A.S. THREADED RODS:
- DRILL ANCHOR HOLE WITH A CARBIDE BIT (SEE NOTE 1 ABOVE), TO SPECIFIED EMBEDMENT DEPTH. CLEAN HOLE WITH COMPRESSED AIR OR BLOW OUT PUMP. INSERT NOZZLE TO BOTTOM OF HOLE. 1.
- 2.
- 3. IF USING MATCHED TOLERANCE CORE BIT, REMOVE STANDING WATER FROM HOLE.
- INSERT APPROPRIATE HVU CAPSULE INTO HOLE WITH POINTED END FIRST. CAPSULE LENGTH IS LONGER THAN STANDARD EMBEDMENT AND WILL 4. PROTRUDE FROM HOLE. DO NOT CUT OFF ANY PART OF THE HVU CAPSULE.
- 5 THREAD NUT ONTO ROD
- PLACE A WASHER ON FIRST NUT AND THREAD BLACK SETTING NUT DOWN ON WASHER. TIGHTEN NUTS TOGETHER SO THAT BLACK SETTING WASHER IS AT TOP OF ROD. 6.
- 7.
- INSERT SQUARE DRIVE SHAFT INTO HAMMER DRILL AND ATTACH PROPER IMPACT SOCKET. 8.
- WITH HAMMER DRILL ON ROTARY HAMMER, ENGAGE TOP NUT OF HAS ROD ASSEMBLY AND ROTOHAMMER ROD THROUGH CAPSULE(S) INTO THE 9. HOLE. STOP DRILL ROTATION IMMEDIATELY UPON REACHING BOTTOM OF HOLE.
- DO NOT DISTURB OR LOAD ANCHOR BEFORE CURING TIME ELAPSES. 10

5/8 3/4 7/8 1-1/4 DETAILS HAS Rod Size 1/2 1 dbit : nominal bit diamete In. 15/32 9/16 11/16 7/8 1-1/8 1-3/8 std. depth of embed.
capsule length hnom 3-1/2 4-1/4 5 6-5/8 6-5/8 8-1/4 12 in. in. 1 - 1/21-3/4 2-1/4 2-1/2 2 - 3/4t max thickness fastened 1 2 : max. tightening torque All Hilti max ft-lb 18 30 75 150 175 235 400 Rods 5-1/4 6-3/8 7-1/2 12-3/8 in. 10 18 ef =h nom h : minimum base material t thickness 1.0h + ef In. ef≠hnom 2 2 1/4 2 2 3 TE**-**5,15, Recommended Hilti Rotary Hammer Drill TE-18M,25,55,76 TE-55, 76 TE-76 18M,25

For SI: 1 inch - 25.4mm, 1ft-lb = 1.4 Nm

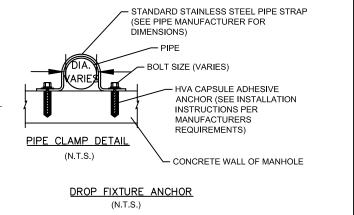
Approx. Curing Time	Base Material Temperature
20 Minutes	ABOVE 68° F/20°C
30 Minutes	50° F/10° C
1 Hour	32° F/0° C
5 Hour	23° F/-5° C



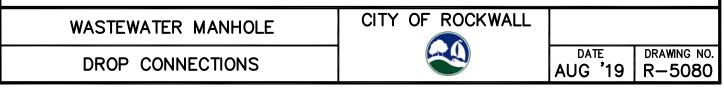
INSTALLATION INSTRUCTIONS:

- SET THE DRILL DEPTH GAUGE AND DRILL A HOLE TO THE REQUIRED HOLE 1. DEPTH. IMPORTANT: CLEAN OUT DUST AND DEBRIS. USE COMPRESSED AIR OR VACUUM AT BOTTOM OF THE HOLE. WHEN USING THE HILTI MATCHED TOLERANCE DIAMOND CORE BIT, IMMEDIATELY REMOVE STANDING WATER.
- INSERT APPROPIATE DIAMETER HVU ADHESIVE CAPSULE INTO PRE-DRILLED HOLE IN BASE MATERIAL. NOTE: THE BEST METHOD FOR SETTING MULTIPLE CAPSULES IS TO CRUSH THE FIRST CAPSULES(S) INTO THE HOLE AND THEN INSERT THE NEXT CAPSULE. DO NOT CUT OFF CAPSULES PARTIALLY PROTRUDING FROM THE HOLE.
- CAPSULE LENGTH IS LONGER THAN STANDARD EMBED, DEPTH AND WILL PROTRUDE FROM THE HOLE.
- THREAD A H.A.S. NUT ON THE H.A.S. ROD. PLACE A WASHER ON TOP OF THE 4 FIRST NUT AND THEN THREAD A BLACK SETTING NUT DOWN ON TOP OF THE WASHER. TIGHTEN THE TWO NUTS TOGETHER "LOCKING" THE WASHER BETWEEN THEM. THE TOP NUT SHOULD BE FLUSH WITH THE TOP OF THE ROD.
- INSERT A SQUARE DRIVE SHAFT INTO THE HAMMER DRILL AND ATTACH THE PROPER IMPACT SOCKET. AT THE ROTARY HAMMER DRILL SETTING, ENGAGE THE TOP NUT OF THE HAS ROD ASSEMBLY WITH THE SOCKET AND DRIVE THE ROD DOWN THROUGH THE CAPSULE(S). STOP DRILL ROTATION IMMEDIATELY UPON REACHING BOTTOM OF HOLE
- DO NOT DISTURB OR LOAD THE SET ANCHOR BEFORE THE SPECIFIED CURING TIME ELPASES.

HILTI HVA ADHESIVE CAPSULE ANCHOR OR APPROVED EQUAL



SHEET 2 OF 2



HVA INSTALLATION SPECIFICATION TABLE FOR H.A.S. RODS

